

# Dark Fabric Transfer

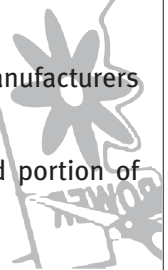
## 1. Print Reverse Image

- › Design, create image
- › Nest tiles manually to conserve media.
- › Load Media in printer. (Image side out)
- › Heat setting 30° - 40°C. (Determine best setting based on ink set, environment, and printer)



## 2. Trim or Contour Cut

- › Load media in cutter and test pressure to ensure blade does not go through release liner.
- › Follow contour cutting equipment manufacturers directions.
- › If not contour cutting trim un-imaged portion of media (simply around total image)



## 3. Image side up

- › Smooth fabric in area image is to be applied
- › Iron or press fabric if necessary (let cool)
- › Remove image from release liner and place image printed side up
- › 100% cotton fabric will produce the best results
- › **Place silicon transfer paper on top of image!**



## 4. Apply with Iron

- › Heat iron (without steam) to maximum cotton setting
- › Place on hard smooth surface
- › Apply light pressure
- › 30 seconds 8" x 11"
- › Apply heavy pressure
- › 30 seconds 8" x 11"



## 4. Apply with heat press

- › Pre-heat press to 150 - 170°C
- › Set to medium pressure
- › 20 - 30 seconds
- › Tip: Colored fabric might discolor with heat previous color should return when cool



## 5. Wash Tips

- › Wait 24 hours before washing
- › Turn garment inside out. Cold water wash
- › Remove promptly from wash -
- › Warm tumble dry
- › Do not re-iron graphic

